



GRACE Follow-On International Challenges

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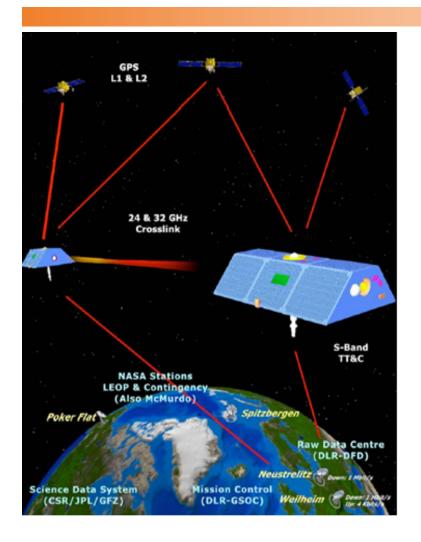
Acknowledgements

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Introduction

- The Gravity Recovery And Climate Experiment (GRACE) Mission, a collaboration between NASA, DLR, and German Research Centre for Geosciences, was launched March 17, 2002 from Plesetsk, Russia.
- The GRACE Mission is the only NASA mission capable of monitoring mass variations in the Earth system.
- Mission lifetime was 5 years, but has continued to operate for 15 years
- End of mission is dependent on solar activity, fuel, instrument and most likely battery status.
- NASA and GFZ responded to a science community call for a continuation mission GRACE Follow-On which was authorized for development January 12, 2012.
- This talk will focus on many of the international challenges encountered during the on-going development of GRACE Follow-On.

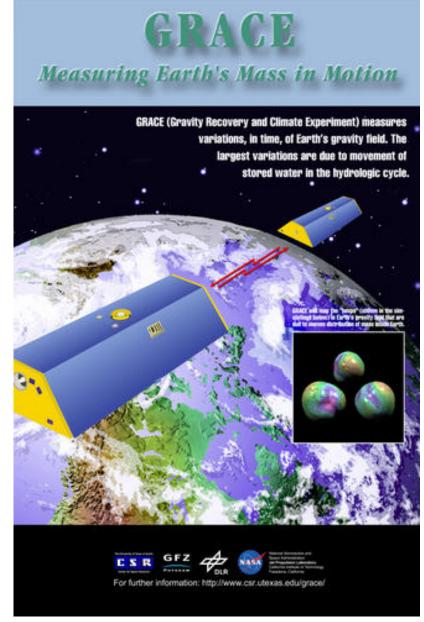
Project Overview



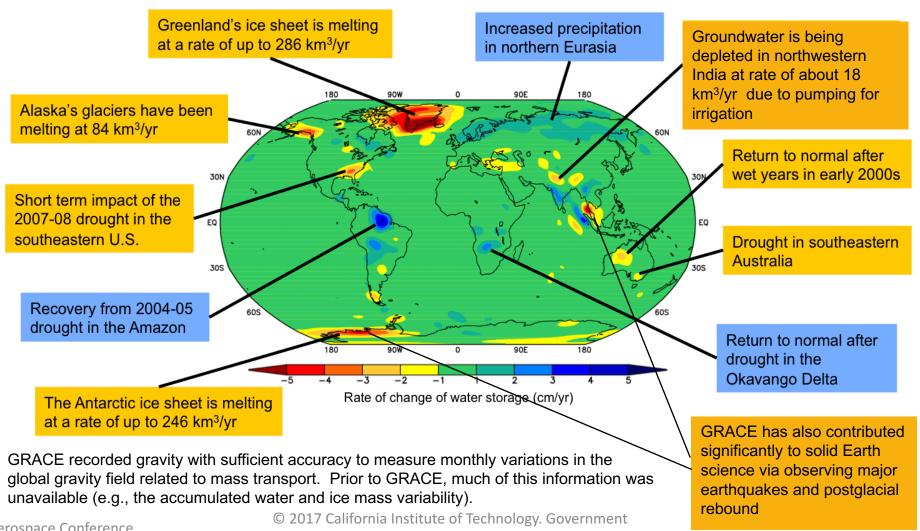
NASA – Mission Lead	JPL Project management, Science & Science processing, Mission Assurance, Spacecraft, Accelerometer, Microwave and Laser Ranging Instruments, Mission management
Partners	GFZ - German Research Centre for Geosciences (GeoForschungsZentrum) Science & science processing, Mission operations, Optical components of Laser Ranging Interferometer, Launch Services, with support from STI, AEI, DLR
Launch	December 2017 on GFZ contributed SpaceX Falcon-9 launch vehicle from Vandenberg, California
Orbit	Near-circular Polar Orbit, 500 km altitude, 89° inclination
Lifetime	5 years baseline
Spacecraft	JPL Subcontract to Airbus DS, Friedrichshafen, Germany
Instruments	Accelerometer (ACC) – JPL Subcontract to ONERA, France Microwave Instrument (MWI) – JPL in-house build Laser Ranging Interferometer (LRI) – JPL and GFZ collaboration Laser Retroreflector (LRR) – GFZ
Mission Ops	Mission Operations contributed by GFZ via German Space Operations Center (GSOC), Oberpfaffenhofen, Germany
Science Data	Science Data System (SDS) managed by JPL with centers at JPL, UT-CSR, GFZ.

Mission Objective and Approach

- The Primary Objective of the Follow-On Mission is to continue the GRACE Mission's 15-year record of key climate change observations based on high-resolution global models of Earth's gravity field and its variation over time.
- A Secondary Objective is to demonstrate inter-satellite laser ranging technology in support of future GRACE-like and other Agency missions.
- Mission Approach
 - Minimize risk and maximize use of heritage systems and partnerships from GRACE, including international partnership with Germany in science, ground systems, operations, and launch services.
 - Deliver products to the science community through the existing channels developed and used for GRACE.

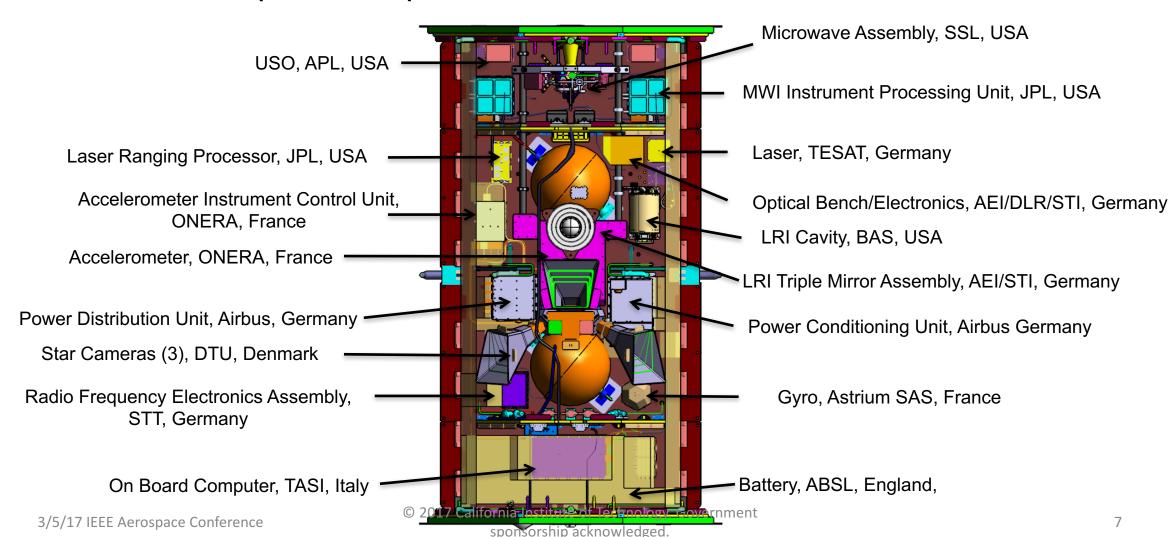


Mission Science - Major Observed Mass Trends



International Participation Examples

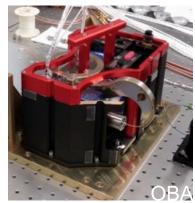
GRACE-FO Spacecraft Components and Countries



Working Partnerships









- Challenge: Building open and trusting relationships
- GRACE-FO relationships developed over many years based on GRACE and LISA heritage
 - NASA GFZ roles and responsibilities are codified in a Memo of Understanding (MOU).
 - JPL GFZ working relationship defined by a Co-operative Project Plan (CPP).
 - Spacecraft, Accelerometer, and Microwave Instrument Contract relationships derived from GRACE heritage with updated technology from SWARM.
 - Laser Ranging Interferometer partnerships derived from LISA Pathfinder.

Establishing open and trusting relationships among partners is crucial for success in an international mission.

Communication and Reporting

- Challenge: Understanding problems and issues in a timely manner.
 - ITAR constraints required significant effort to insure appropriate technical communication and coordination between EEE parts suppliers and European developers.
 - GRACE-FO switched from ITAR to EAR in 2015.
 - English language used primarily for technical discussions, reporting, and review. Extra diligence was required to insure that common understanding was achieved.
 - Differences in "standard" practices often resulted in wrong base assumptions.
 - An architecture for regular reporting at all levels of the project was established early.
 - Communication occurred at weekly, monthly, and quarterly intervals across all levels of the project.
 - Significant effort invested in holding face-to-face Technical Interchange Meetings and Project Reviews with all suppliers.

Managing cost, schedule, and making good risk decisions cannot be done without accurate and timely information.

Standards and Practices

- Challenge: Identification of applicable standards and practices.
- NASA vs ESA Product Development Requirements
 - A Project Policy was established early to minimize changes to supplier standard practices.
 - A "Gap Analysis" was performed to understand clearly the differences in production requirements, tools, and processes across all suppliers.
 - Standard tools and monitoring were established early to track and resolve non-conformances at defined levels.

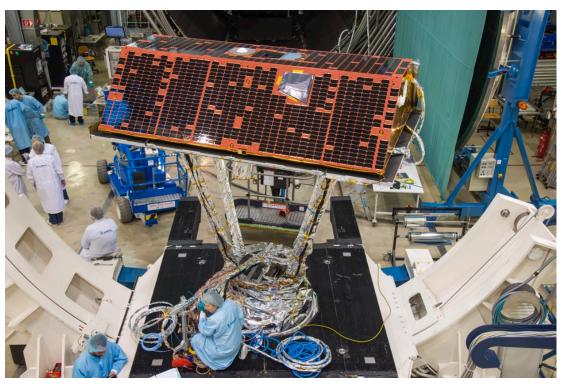
GRACE-FO Spacecraft at Airbus



Understanding partner practices, and limiting changes to those practices, is a key factor in minimizing cost and schedule risk.

Cultural Considerations

 Challenge: Understand cultural considerations, their benefits, and their impacts to the project.



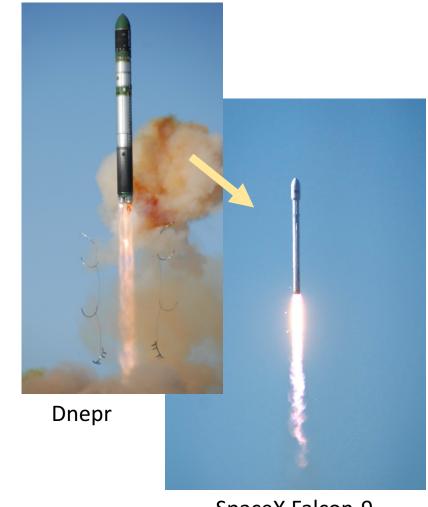
- Government labor laws and restrictions
- Work vs Family expectations and limitations
- Holidays and vacation planning
- Variations in standard work practices
- Management / Employee relationships
- Educational requirements
- Language issues
- Culturally induced assumptions

GRACE-FO Spacecraft Test at IABG

Cultural considerations play a key role in developing realistic expectations for project planning, communication, and workflow management.

Launch Service

- Challenge: Significant changes occurred in launch vehicle planning.
 - Original launch planning for GRACE-FO included a Kosmotras provided Dnepr launch from Baikonur, Kazakhstan.
 - Language and document translation difficult and time consuming.
 - Launch site moved to Yasny, Russia.
 - Problematic given nearby location of open-air asbestos mining. Launch site visit never approved by Russian military.
 - Dnepr launch service stopped by Russia and GFZ forced to seek an alternate plan for launch service contribution.
 - Agreement reached to share ride with Iridium on SpaceX Falcon-9 from Vandenberg AFB by early 2018.



SpaceX Falcon-9

Summary

- Addressing the organizational challenges of an international collaborative space mission has been crucial to assuring the success of the development and implementation of the GRACE Follow-On Mission.
- In addition to planning the twin spacecraft with robust technical designs, the
 mission was also planned with a robust implementation and test schedule and
 with consideration for the cultural and organizational differences.
- Significant impacts in launch service planning have been addressed using an international and cost-effective collaboration with Iridium and SpaceX
- GRACE Follow-On is continuing NASA's successful international collaborations in space science and is on track for a launch in early 2018.